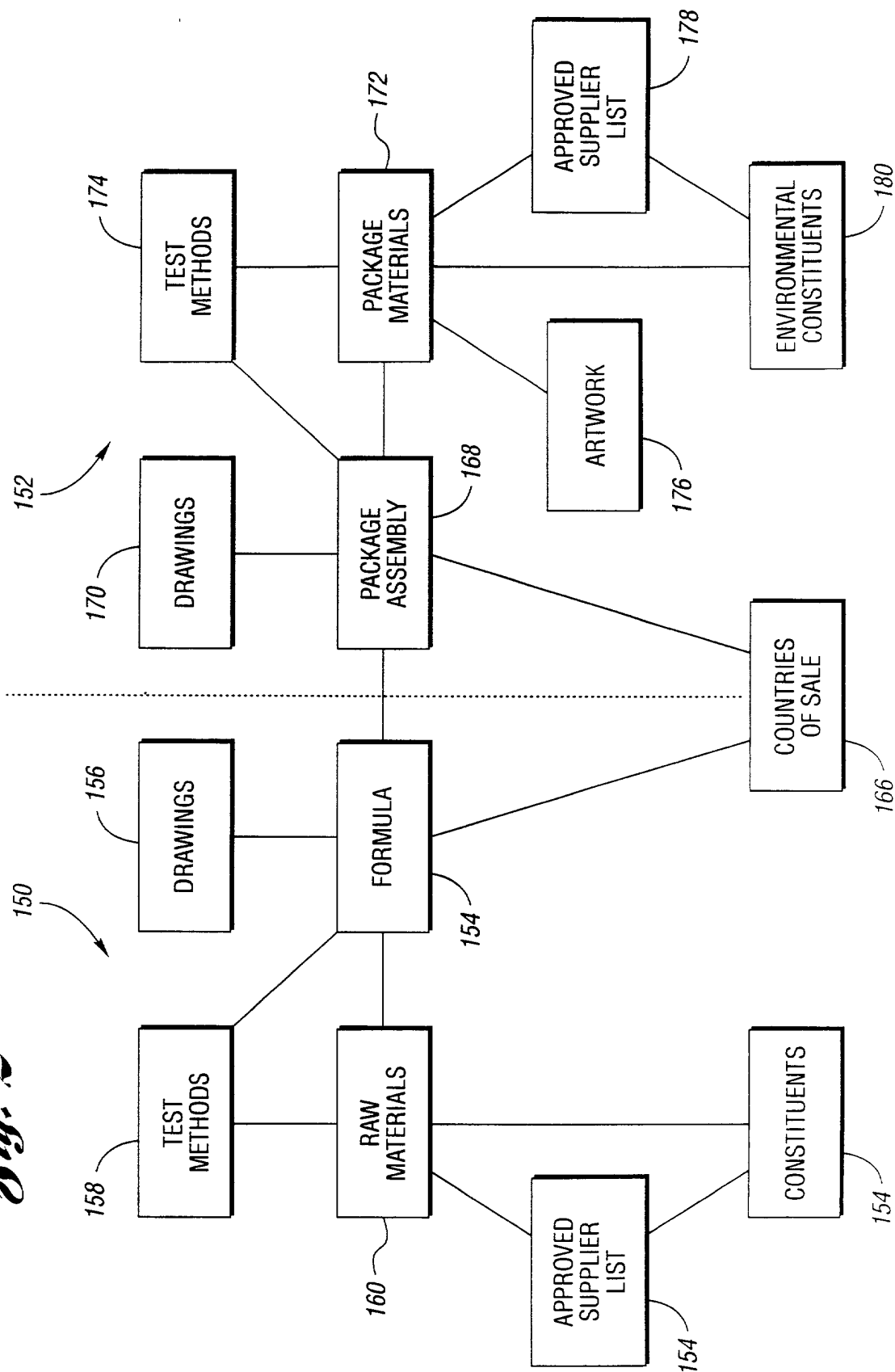


2/33

Fig. 2



3/33

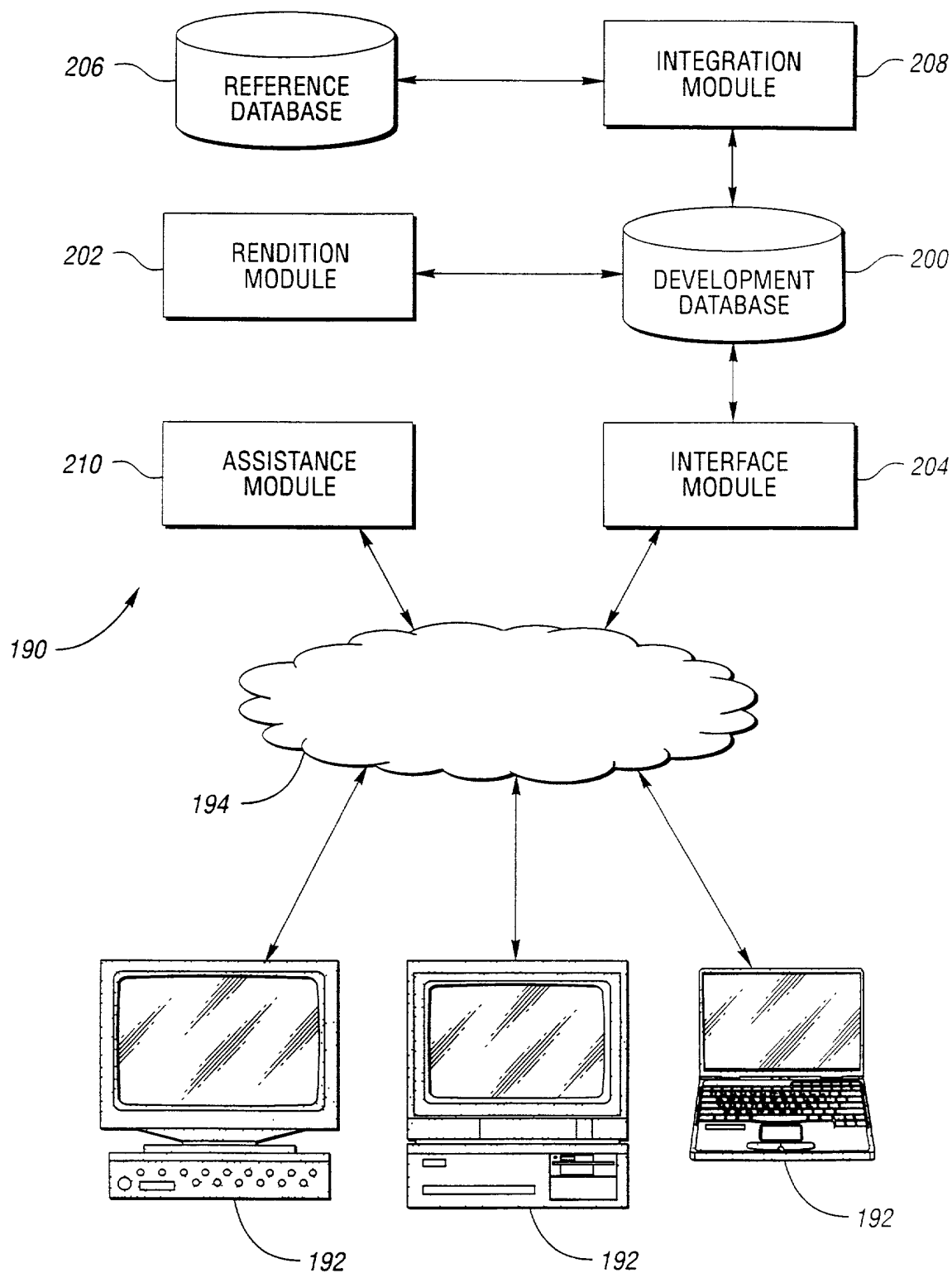
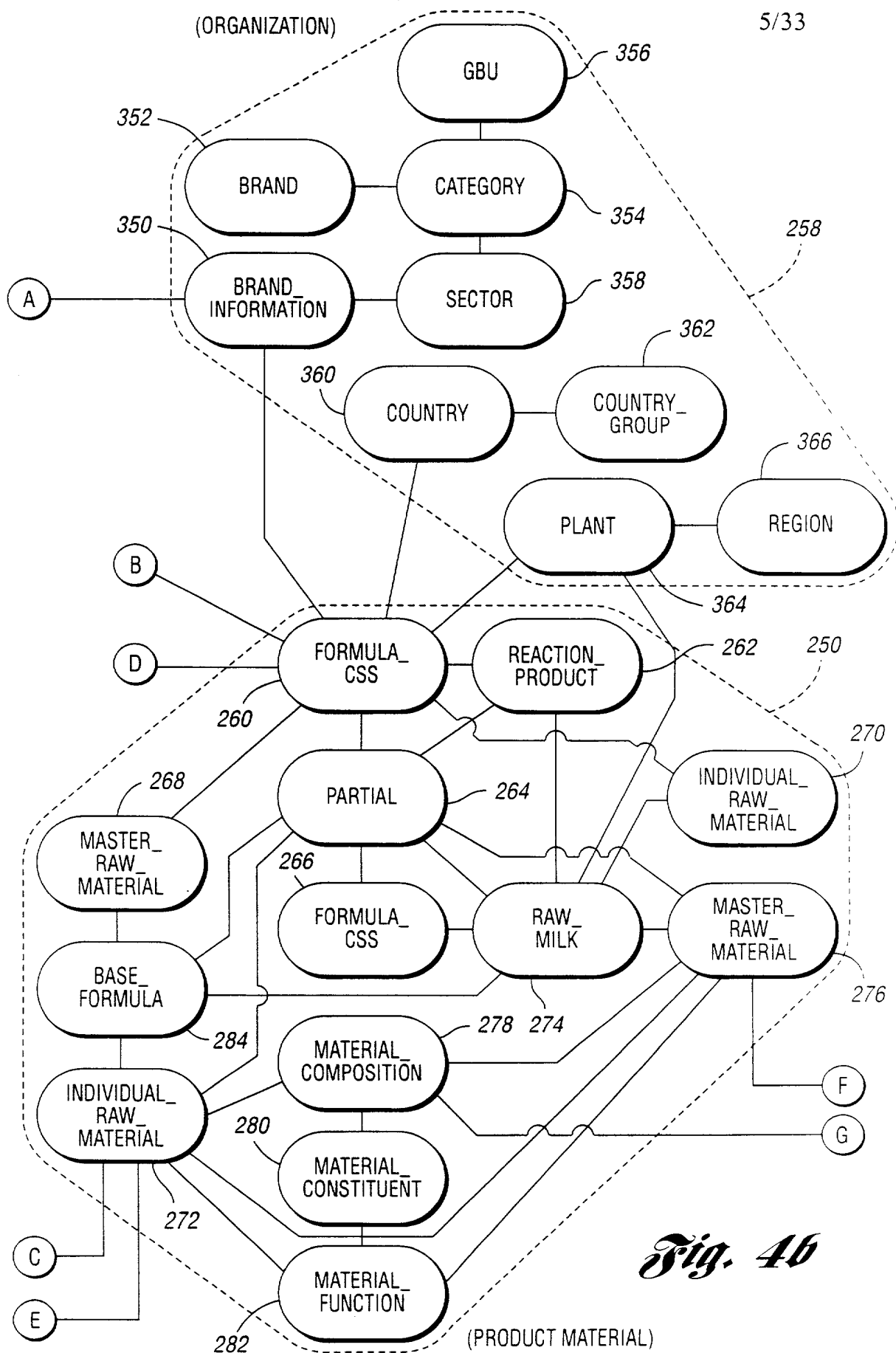


Fig. 3





6/33

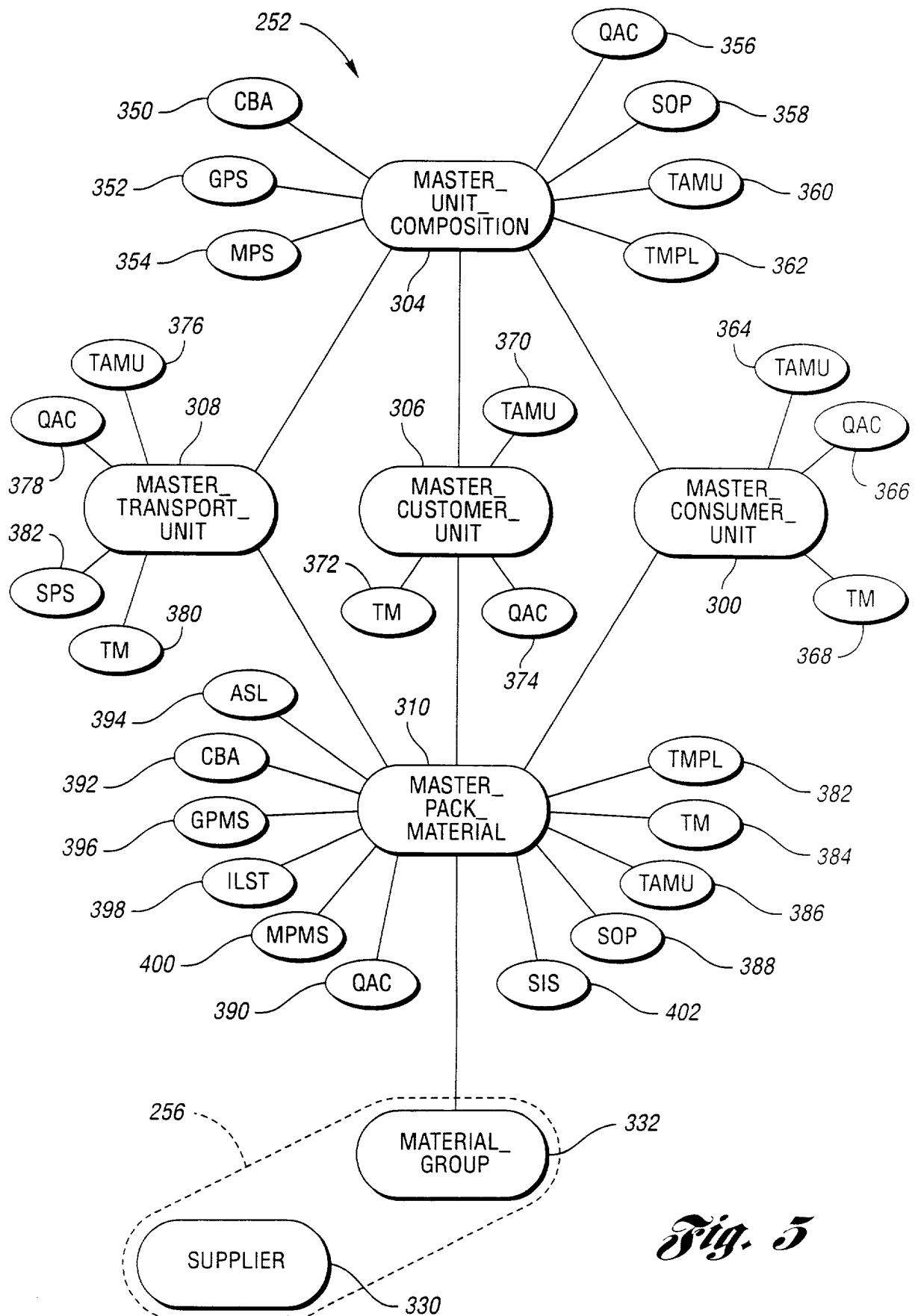


Fig. 5

7/33

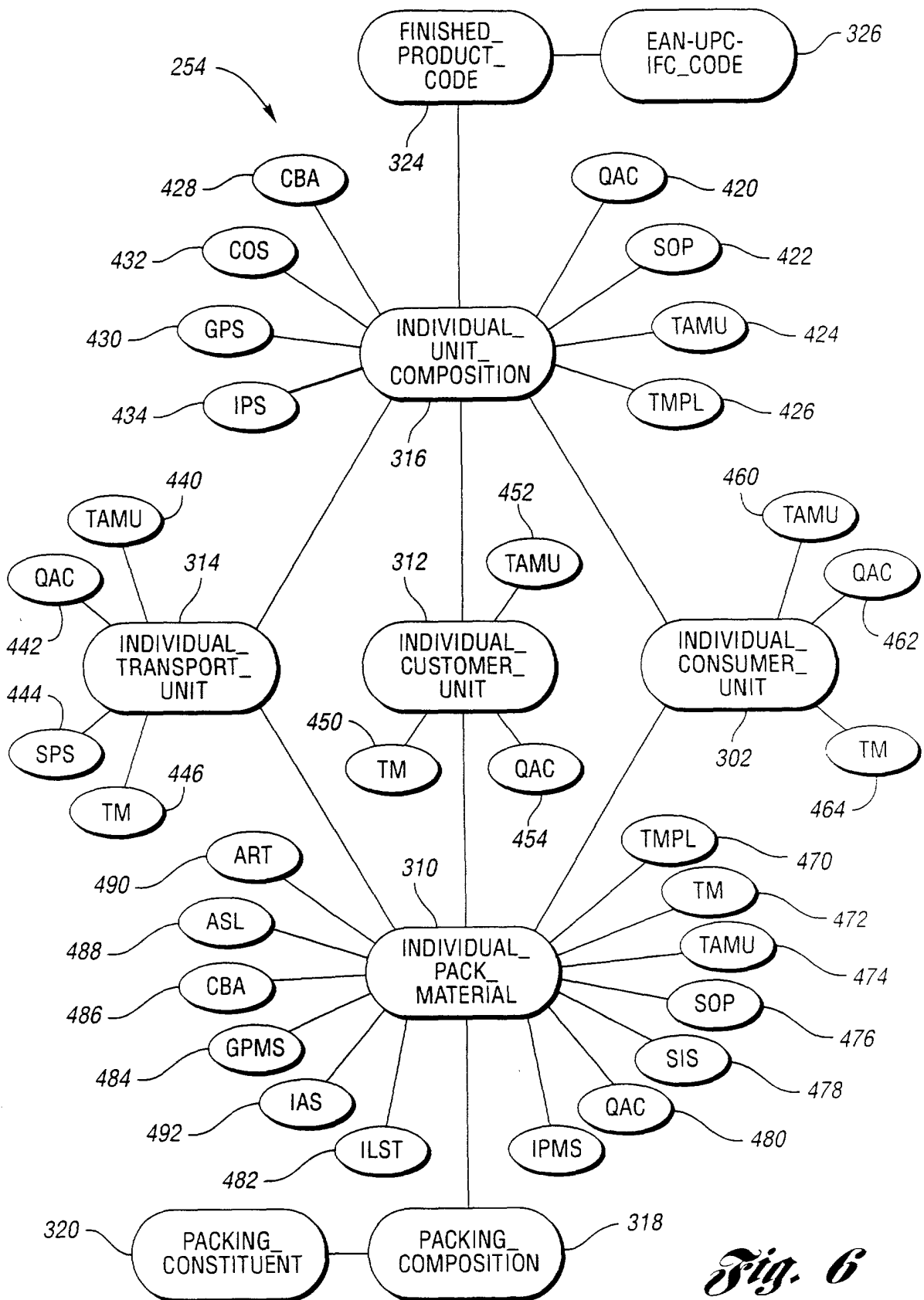
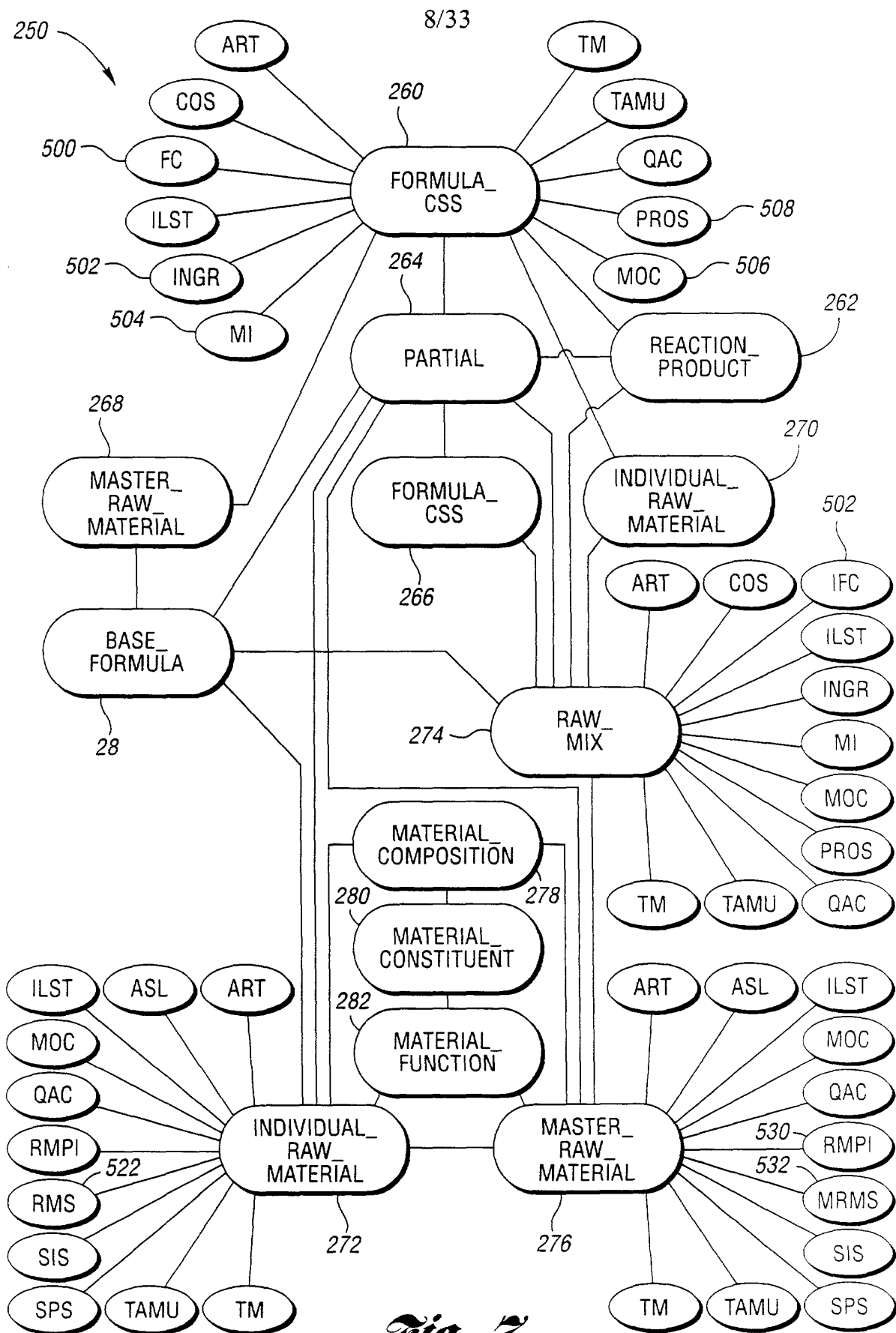


Fig. 6



9/33

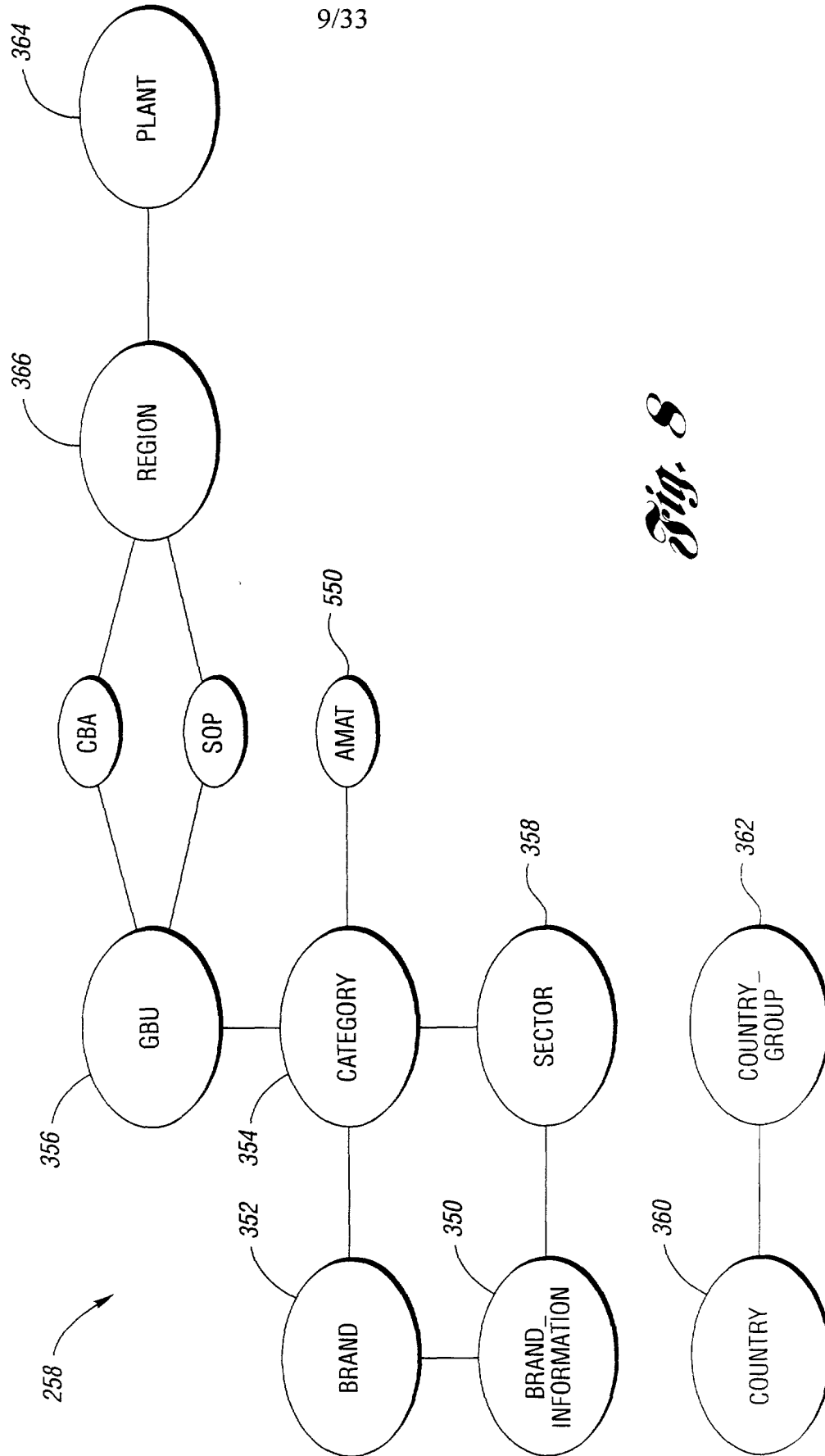


Fig. 8

10/33

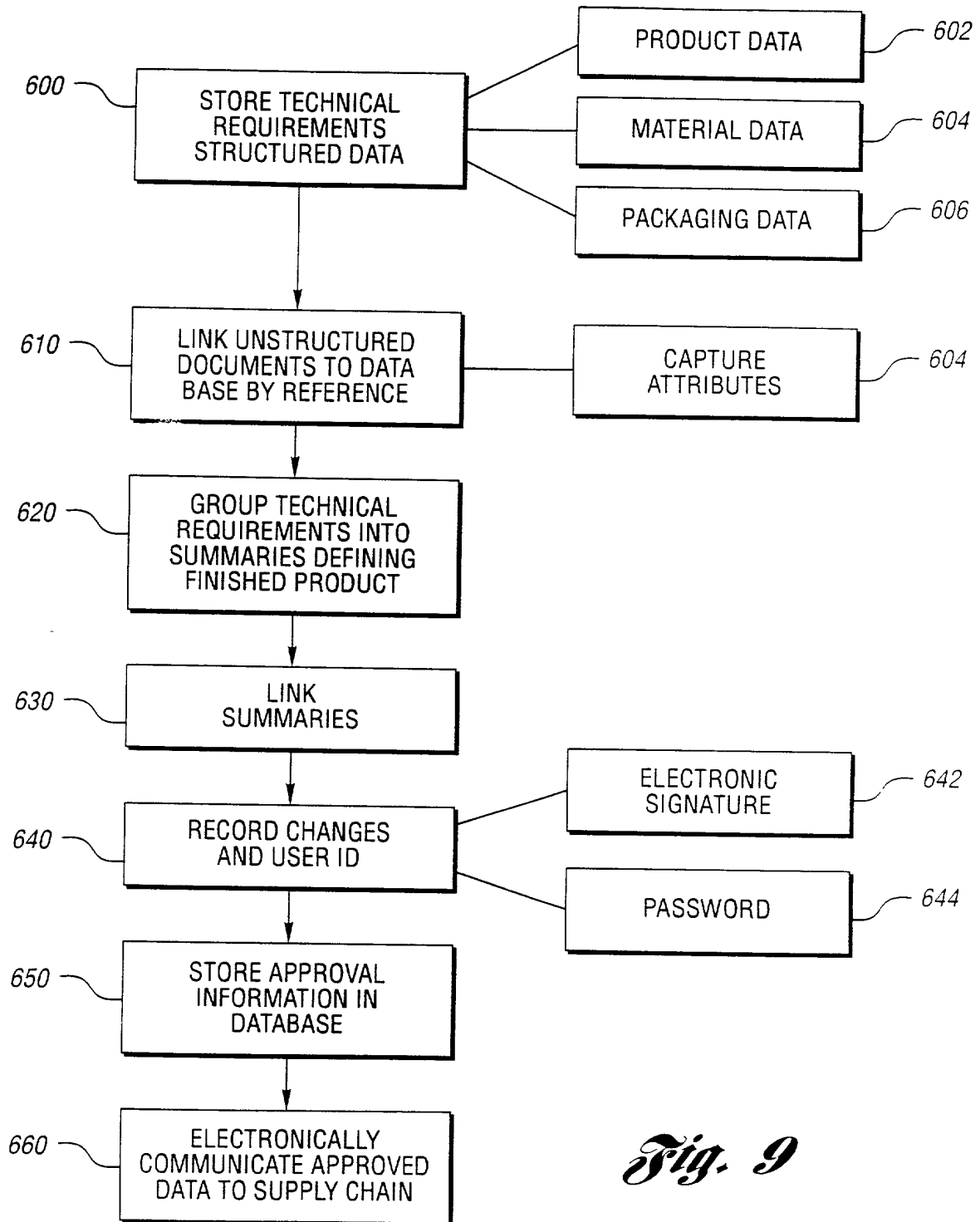


Fig. 9

11/33

700

702

704

720

CS

Prototype database

ACTIONS:

Master Packing Standard

General	Consumer	Customer	Transport	Reference Documents	Business Team	Status	Approved	Ownership
GCAS: 13893244	Version: 002	Originator:	Plants	Individuals	Ownership	718	716	714
Lifecycle Status: PRODUCTION NEW								
Approval Date: 12Jul2000								
Effective Date: 18Jul2000								
Expiration Date: Yes								
Global Spec: New launch								
Reason for Change: Business Team								
Last Update User:								
Supersede Information								
Superseded By: Date Superseded on:								
Supersedes GCAS: Date Supersedes on:								
Other Active Versions								
GCAS: Version: Description:								
13893244 001 x14x500ml Crystal Bottle with Ultimo closure for dishwashing liquid								
13893244 003 x14x500ml Crystal Bottle with Ultimo closure for dishwashing liquid								

Fig. 10

12/33

12/33

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Prototype database

ACTIONS: Copy to Revise Copy to Create New

Master Packing Standard

GCAS: 13893244 Version: 002 Originator: Business Team Status: Approved

General Consumer Customer Transport Reference Documents Plants Individuals Ownership

General 706 738 Components 732 Performance Specs 734

Material GCAS Code	Description	Pack Size	UOM	Quantity	UOM	Comments
13893086	x500ml Crystal Bottle - Handdish	500	ML	1.0		
13893059	x500ml Swirl shape transparent self adhesive label - clockwise winding	0	ML	1.0		
13893089	xOne piece injection molded plastic screw-on flip-top closure	0		1.0		
13893234	x500ml Pear Shape opaque self adhesive label - clockwise winding	500	ML	1.0		

730 736 734 740 742 744 746 748

Fig. 11

13/33

Log Out | Help | Customer Service | Customize | GCAS Search |

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

CS\$

Prototype database

ACTIONS:

Master Packing Standard

GCAS: 13893244 Version: 002 Originator: Business Team Status: Approved

General	Consumer	Customer	Transport	Reference Documents	Plants	Individuals	Ownership

716

Individuals linked to this Master

GCAS:	Description:	SAP Description:	Status:	Originator:
13893572	x Germany 14 x 500ml Dawn von Fairy-Regular	Germany 14 x 500ml Dawn von Fairy-Reg	Approved	Business Team
13893719	x Germany 14 x 500ml Dawn von Fairy-Antibacterial	Germany 14 x 500ml Dawn von Fairy-Anti	Approved	Business Team
13893476	x Germany 14 x 500ml Dawn von Fairy-Lemon	Germany 14 x 500ml Dawn von Fairy-Lem	Approved	Business Team

762 760

Fig. 12

14/33

Prototype database

ACTIONS:

Individual Packing Standard

GCAS: 13893476	Version: 002	Originator: Business Team	Status: Approved	Master: 13893244
General	Consumer	Customer	Transport	Reference Documents
				Plants
				Ownership

770

772

774

776

Description:	x Germany 14 x 500ml Dawn von Fairy - Lemon	Lifecycle Status:	PRODUCTION
SAP Description:	x Germany 14 x 500ml Dawn von Fairy - Lemon	Approval Date:	27 Jul 2000
Finished Product Code Base UOM:	CS	Effective Date:	02 Aug 2000
Finished Product:	82000162	Expiration Date:	Dawn von Fairy - Lemon
Brand Info:	MR CLEAN~*~*	FPC Description:	
Other Names/Info:	Crystal Project	Reason for Change:	
Technology:	IN HOUSE BOTTLE BLOWING	Local Code and Description:	LONHD500LEM
Comments:		Global Spec:	Yes
Last Updated Date:	07 Dec 2000	Last Update User:	Business Team

Supersede Information

Superseded By: Date Superseded on:

Fig. 13

15/33

15/33

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Prototype database

ACTIONS: Copy to Revise Copy to Create New

Individual Packing Standard

GCAS:	13893476	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893244
General	Consumer	Customer	Transport	Reference Documents	Plants	Ownership			

General Components Performance Specs

Material GCAS Code	Description	Artwork GCAS Code	Pack Size	UOM	Quantity	UOM	Comments
13893337	XRed Ultimo Screw on closure - orifice 3mm with bulb pin		0		1.0	IT	
13893060	x500ml front label - Dawn Lemon - Handdish	87308976	500	ML	1.0	IT	Put front label on front side of the bottle.
13893041	x500ml Crystal clear pinched waist PET bottle for Handdish		500	ML	1.0	IT	
13893266	x500ml back label - Dawn Lemon - Handdish	87308976	500	ML	1.0	IT	Put back label on back side of the bottle

770 772 782 786 788 790 792 794 796 798 800 802 804

Fig. 14

16/33

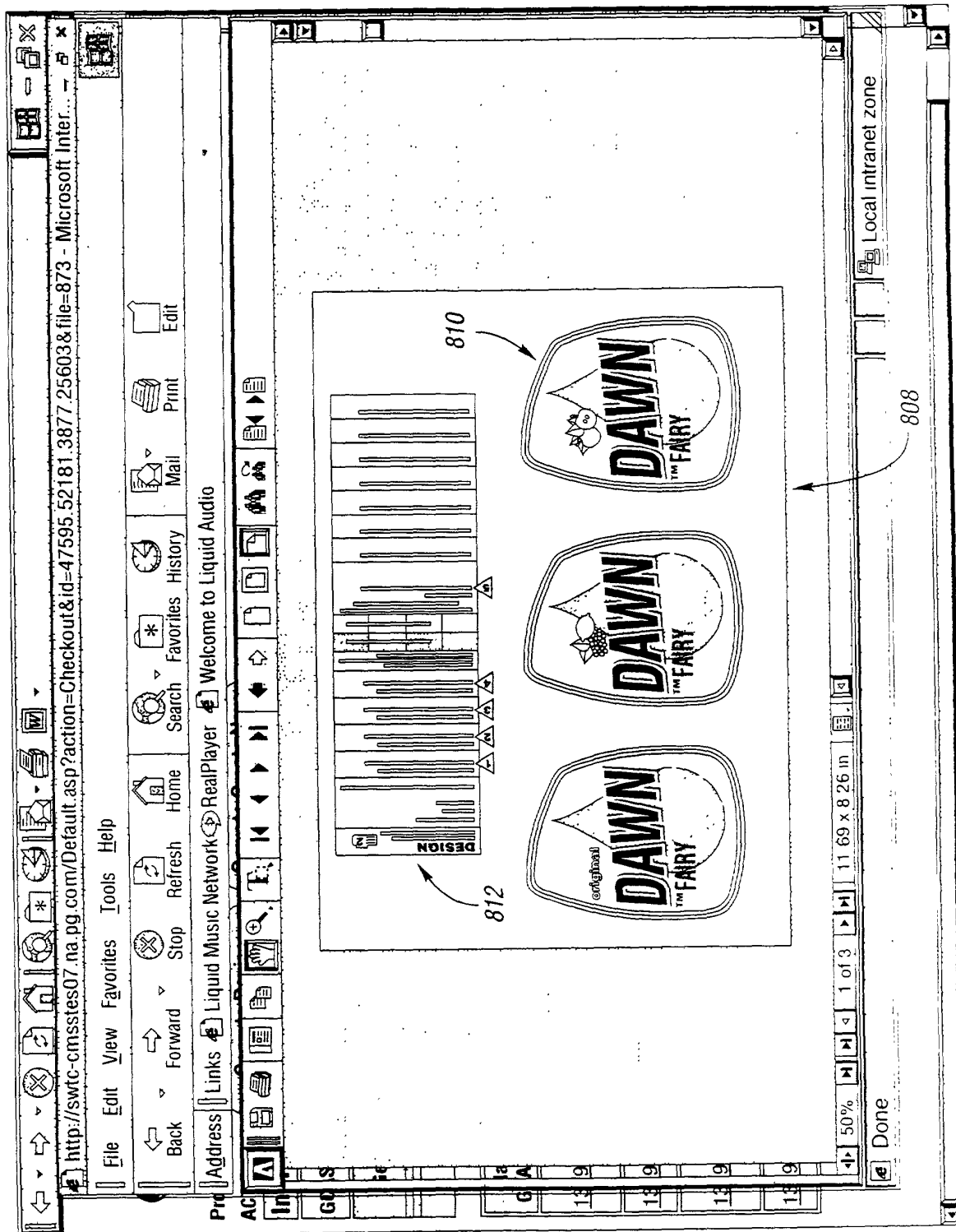


Fig. 15

17/33

820

822

824

826

828

830

832

834

Product Tracking Standard

GCAS: 13893041 Version: 002 Originator: Business Team Status: Approved Master: 13893086

General Performance Specs Reference Documents Plants Ownership

Description: x500ml Crystal clear pinched waist PET bottle for Handdish

SAP Description:

Local Code and Description:

Other Names/Info: Pinched - waist PET bottle

Base UOM: IT

Technology: IN HOUSE BOTTLE BLOWING

Preferred Spec: Yes

Material Type: POLYESTER

Material Classification: 31010813

Pack Size: 500 ml

Receiving/Storing Info: each pallet to be identified with a label mentioning supplier's name and GCAS code of this IPMS - production code - production date - production reference number

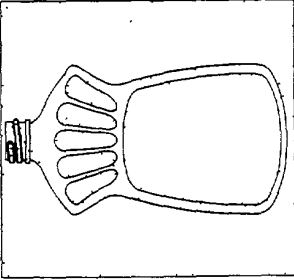
Info Unique to Individual Temporary delivery methods till in house blowing is validated

Lifecycle Status: PRODUCTION

Approval Date:

Effective Date: Thu Jul 27, 2000 5:00:43M EST

Expiration Date:



Global Spec: Yes

Material Group: BOTTLE/TOTTLE

Molded Parts Color Ref: 61FT97

Marketing Size: 500 ml

Shipping instructions: Bottles packed upright in non returnable and closed plastic bags of 1000x 600 x 190 mm - 10 rows of 11 bottles side to side - 2 bags per pallet layer - 12 layers per pallet - 1 pallet per stack

Comments:

Fig. 16

18/33

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

CS

Prototype database
ACTIONS:

Individual Packaging Standard

GCAS:	13893041	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893086
General	Performance Specs		826	Reference Documents	Plants	Ownership			
Test Method	Sampling		842	Values	846		Basis		848

Characteristic	Report Type	LSL	LTGT	Target	USGT	USL	Unit Of Measure	Report to Nearest	Release Criteria
Appearance	Att	0.0	0.0	0.0	0.0	0.0			Refer std sample
Cleanliness	Att	0.0	0.0	0.0	0.0	0.0			Refer std sample and conditions outlined in spec.
Cleanliness	Att	0.0	0.0	0.0	0.0	0.0			Count to match the ordered number

Master Information

Block Dimensions	Var	53.5	53.5	54.0	54.5	54.5	mm	0.1	Crit with limits Cpk>1.33
Block Dimensions	Var	188.1	189.1	190.0	191.0	192.0	mm	0.1	Crit with limits Cpk>1.33
Weight	Var	0.0	0.0	30.0	0.0	0.0	G	0.1	0% below spec required
Compression	Var	0.0	0.0	230.0	0.0	280.0	N	5	0% below spec required
Overflow	Var	0.0	530.0	535.0	540.0	0.0	ML	5	Control & report
Block Dimensions	Var	92.5	92.5	93.0	93.5	94.0	mm	0.1	Crit with limits Cpk>1.33

820

840

852

850

854

Fig. 12

19/33

Prototype database
ACTIONS:

Individual Packaging Standard

GCAS:	13893041	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893086
General		Performance Specs		Reference Documents		Plants		Ownership	
Test Method	842	Sampling		Values		Basis			

Characteristic	Test Method GCAS	Test Method Origin	Test Method Number	Test Method Specifics	Test Method Reference Document GCAS
Appearance					
Cleanliness					
Samples					
Master Information					
Block Dimensions	74074280	P and G		measure front to back with caliper	
Block Dimensions	74074280	P and G		measure height with caliper	
Weight				measure with scale	
Compression	67000839	ISO	2872	Filled and capped - speed 12.5mm/min. Value at 4mm deflection	
Overflow	74074280	P and G		With tap water at 20 degr C	
Block Dimensions				measure side to side with caliper	

862

860

864

Fig. 18

20/33

Log Out | Help | Customer Service | Customize | GCAS Search

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

CSS

Prototype database
ACTIONS:

Individual Packaging Standard

GCAS:	13893041	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893086
General		Performance Specs		Reference Documents		Plants		Ownership	
Test Method		Sampling		Values		Basis			

844

Characteristic	Sampling	Subgroup	Plant Testing
Appearance	5 bottles per pallet	5	R
Cleanliness	visual inspection of the samples checked for appearance	5	R
Samples	Check every 5th pallet for count	1/5	FR London only

Master Information

Block Dimension	one per cavity per hour	3	R 5
Block Dimension	one per cavity per hour	3	R 5
Weight	three per cavity per hour	3	F 5
Compression	three per cavity per hour	5	F 5
Overflow	one per cavity per hour	5	F 5
Block Dimension	one per cavity per hour	3	R 5

Fig. 19

868

870

21/33

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Prototype database

ACTIONS:

Individual Packaging Standard

GCAS:	13893041	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893086
General	Performance Specs	Reference Documents	Plants	Ownership					
Test Method	Sampling	Values	Basis						

848

Characteristic	Sampling	Subgroup	Plant Testing
Appearance	5 bottles per pallet	5	R
Cleanliness	visual inspection of the samples checked for appearance	5	R
Samples	Check every 5th pallet for count	1/5	FR London only
Master Information			
Block Dimension	one per cavity per hour	3	R 5
Block Dimension	one per cavity per hour	3	R 5
Weight	three per cavity per hour	3	F 5
Compression	three per cavity per hour	5	F 5
Overflow	one per cavity per hour	5	F 5
Block Dimension	one per cavity per hour	3	R 5

880

882

Fig. 20

22/33

Microsoft Access - Environmental (IPM) 14-May-00 : Form

File Edit View Insert Format Records Tools Window Help

Environmental (IPM) 14-May-00

Manufacturer:	Material Group:	Packaging Constituent Name:	Packaging Constituent Material Type:	Quality of Constituent per Item:	Specific Weight/ Unit Quantity:	UOM:	Recycle Percent:

Record 1 of 1

Form View

Fig. 21

23/33

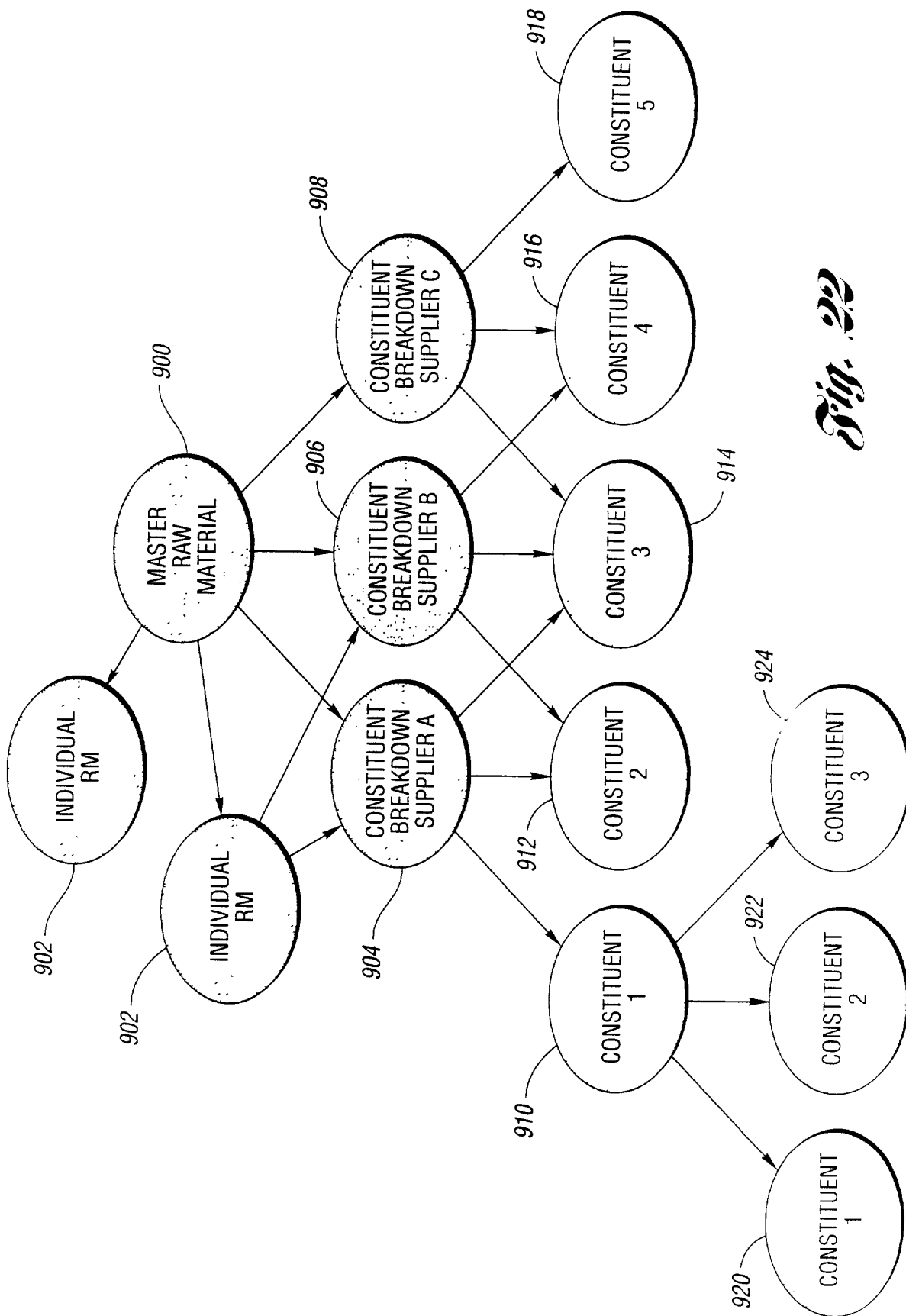


Fig. 22

24/33

Prototype database

ACTIONS:

Individual Packaging Standard

GCAS:	Version:	Originator:	Business Team	Status:	Approved	Master:	Ownership
13893041	002					13893086	
General	Performance Specs	Reference Documents			Plants		
Authorized Plants							
LONDON PLT - W. THURROCK - MFG							
Activated Plants							

830

932

930

934

Fig. 23

25/33

Where Used information for Individual Pack material 13893041 002

GCAS Code	Description	Brand Info
<u>13893476</u>	xGermany 14 x 500ml Dawn von Fairy Lemon	MR. CLEAN ~*~*
<u>13893719</u>	xGermany 14 x 500ml Dawn von Fairy- Antibacterial	TIDE~LIQUID~*~*
<u>13893572</u>	xGermany 14 x 500ml Dawn von Fairy-Regular	TIDE~*~*~*
<u>13893719</u>	xGermany 14 x 500ml Dawn von Fairy- Antibacterial	TIDE~LIQUID~*~*
<u>13893476</u>	xGermany 14 x 500ml Dawn von Fairy-Lemon	MR. CLEAN~*~*~*

Other Active Versions

GCAS: _____ Version: _____ Description: _____

Printed at: 01/11/2001 10:00:00 AM

Fig. 2A

26/33

Corporate Standards System - Microsoft Internet Explorer

Log Out | Help | Customer Service | Customize | GCAS Search | GO | Maintenance

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office

CS\$

Prototype database

ACTIONS:

Individual Packing Standard

GCAS:	Version:	Originator:	Status:	Approved	Master:	13893244
General	Consumer	Customer	Transport	Reference Documents	Plants	Ownership
General			Performance Specs			

Case Count: 14

Tracking Code

Quantity

Comments

Consumer Unit: IC0000000028 14.0

Material GCAS Code	Description	Artwork GCAS Code	Pack Size	UOM	Quantity	UOM	Comments
13893268	XHot melt adhesive-synthetics cartons		0		1.0		
138932644	xPatricia display case 14x500ml - Dawn lemon - Handdish Germany		0		0.00286	KG	

950

952 708

954

956

958

Fig. 25

27/33

Corporate Standards System - Microsoft Internet Explorer

Prototype database
 ACTIONS:

Individual Packing Standard

GCAS:	13893264	Version:	001	Originator:	Business Team	Status:	Approved	Master:	13893096
General		Consumer	Customer	Transport	Reference Documents	Plants	Ownership		

Description:
 x Patricia display case 14 x 500ml - Dawn Lemon - Handdish Germany

SAP Description:
 PATLEM500

Local Code and Description:
 Patricia case 14 x 500ml - Dawn Lemon

Other Names/Info:
 IT

Base UOM:
 CASE ERECTING

Technology:
 Yes

Preferred Spec:
 CORRUGATED

Material Type:
 31010896

Material Classification:
 0

Pack Size:
 14 x 500 ml

Lifecycle Status:
 PRODUCTION NEW

Approval Date:
 Sat Jul 1, 2000 12:00:00 AM EST

Effective Date:

Expiration Date:

Global Spec:
 Yes

Material Group:
 CONTAINER/SHIPPER/CARRY CARTON (CORRUGATED)/TRAY CASE

Molded Parts Color Ref:

Marketing Size:
 14 x 500 ml

Image:

Fig. 26

28/33

Corporate Standards System - Microsoft Internet Explorer

Prototype database
ACTIONS:

Master Packaging Standard

GCAS:	13893086	Version:	001	Originator:	Business Team	Status:	Approved	
General		Performance Specs		Reference Documents		Individuals		Ownership

Description: x500ml Crystal Bottle - Handdish

Local Code and Description: New Crystal Bottle

Other Names/Info: Pinch Waist Bottle

Reason for Change: NEW

Technology: PET BOTTLES

Global Spec: Yes

Material Type: POLYESTER

Pack Size: 500 ML

All bottles must be within

Lifecycle Status: PRODUCTION NEW

Approval Date: Thu Jun 15, 2000 12:00:00 AM EDT

Effective Date:

Expiration Date:

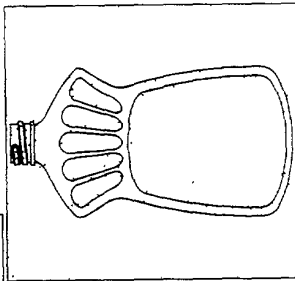
Preferred Spec: Yes

Material Group: BOTTLE/TOTTLE

Marketing Size: BOTTLE/TOTTLE

Material Group: BOTTLE/TOTTLE

Material PET: grade and resin supplier as per P & G approved Material and supplier list Maxima



976

978

Fig. 27

29/33

Corporate Standards System - Microsoft Internet Explorer

Log Out | Help | Customer Service | Customize | GCAS Search | GO

Approved Standards | Originator | Peer Reviewer | Approver | Standards Office | Maintenance

Prototype database

ACTIONS:

Master Packaging Standard

GCAS:	13893086	Version:	001	Originator:	Business Team	Status:	Approved
General		Performance Specs		Reference Documents	Individuals		Ownership

Reference Documents

GCAS:	Documents:	Doc Type:	Description:
64021836	64021836.PDF	ILST	x PET Bottle 500 ml
64024182	64024182.PDF	ILST	x Preform for PET Bottle 500 ml
30309090	30309090.SLDPRI	ILST	x Bottle Blue
64023979	64023979.PDF	ILST	x PET Bottle Neck

976

982

984

986

Fig. 28

30/33



770

Fig. 29

31/33

990

SUPPLIER INFORMATION									
Trader/Distributor	Manufacturer	Manufacturer Plant Location	Manufacturer Plant Country	Manufacturer Qualification Status	Manufacturer Classification	Manufacturer Plant Line(s)	Material Trade Name	Supplier Info Sheet GCAS	
	3M Company	Perth, Ontario	Canada	Approved	Consistent High Quality	na	KN4339	60005666	
	3M Company	Fairmont, Minnesota	USA	Approved	Base Situation	L2	XPL-7226	60005667	
P&G APPROVED USE									
Trader/Distributor	Manufacturer	Manufacturer Plant Location	Using Plant Location	Using GBU	Category	Brand Name	Product Name	P&RS Info	
	3M Company	Perth, Ontario	CG	Baby Care		LUVS		387-1995-1	
	3M Company	Fairmont, Minnesota	CG	Baby Care				173-1997-2	

992

Fig. 30

32/33

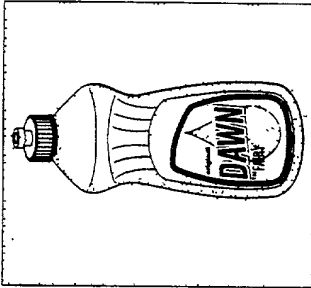
Corporate Standards System - Microsoft Internet Explorer

Prototype database
ACTIONS:

Master Packing Standard

GCAS:	13893476	Version:	002	Originator:	Business Team	Status:	Approved	Master:	13893244	Ownership
General	Consumer	Customer	Transport	Reference Documents	Plants					
General					Components		Performance Specs			

706



Tracking Code: IC000000125

EAN/UPC Code: 4902430393454

ITF Code:

Consumer Unit Size (Non-SI):

Consumer Unit Size (SI): 500

Packing Instructions: Volumetric filling, refer std sample for positioning of front and back label

Product Form: LIQUID

Formula(s)

Code Date Location: Ref MPS

Other Coding Requirements: Ref. Global Company QA policy # 22

GCAS Code	Description
13893246	x Dawn Lemon
Master Customer Unit Tracking Code:	C000000010

994

996

Fig. 31

998

33/33

Corporate Standards System - Microsoft Internet Explorer

Prototype database

ACTIONS:

Formula

GCAS:	13893246	Version:	001	Originator:	Business Team	Status:	Approved
General	Formulation	Performance Specs	Reference Documents	P + RS	Plants	Ownership	

Description:	x Dawn Lemon	Description:	PRODUCTION
SAP Description:	x W4 II-N12 Pine	SAP Description:	x W4 II-N12 Pine
Local Code Description:	99/2187	Local Code Description:	Fri Jul 7, 2000 12:00:00 AM EDT
Other Names/Info:		Other Names/Info:	
Base UOM:		Base UOM:	Yes
Technology:		Technology:	
Shipping Hazard Classification:		Shipping Hazard Classification:	
Reason for Change:	1) To make FC permanent 2) Flower Meadow and Lavender not longer produced 3) new analytical methods 4) to allow usage of concentrated Lemon and Cascade dye solution qualified under EO NTC 06284 5) levacell blue replacement with Pontamine blue 6) Allow shipment of Vanilla to France & Belgium		
Last Updated Date:	07DEC2000	Last Updated User:	Business Team

Brand Information

Brand Name:	MR CLEAN ~ * ~ *	Brand Addendum:	*	Product Name:	*	Product Variant:	*
Supersede information:							
Superseded By:		Date Superseded on:					
Supersedes GCAS:		Date Superseded on:					

Where Used

1000

1002

Fig. 32